



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

March 21

RBW6705G02431-3G

Job Sheet 170183



000245

Part No: RBW6705G02431-3G

Job Qty: 6 ea **3**

Part Name: Main Rotor Actuator Lever Rigging Fork



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02431-3G Rev 1B IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	6 pcs	1/31/18	1/31/18	0.00	3.00	Small Fab-9		MCL DAS 38
120	QC	6 pcs	1/31/18	1/31/18	0.00	0.00	QC5		SJL 9-89 GA
130	Packaging	6 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3		
140	QC21-SA	6 Ea	1/31/18	1/31/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - Assemble as per DWG. Sheet 1

DAS
21 FEB 02 2018
9-89

Job Allocations

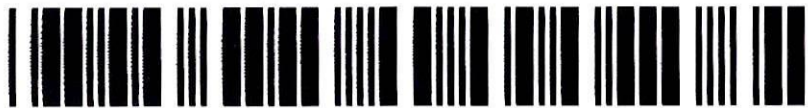
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	3896T31 3016493	12	296	0	0
	CL-2-C	5	525	0	0
	NAS1756-12 3014693	6	182	0	0
	RBW6705G02431-3G-1	6	3	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S036923

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Main Rotor Actuator Lever Rigging Fork

PART NO: RBW6705G02431 – 3G

Original Serial #: S036923

Revision:

Operation:

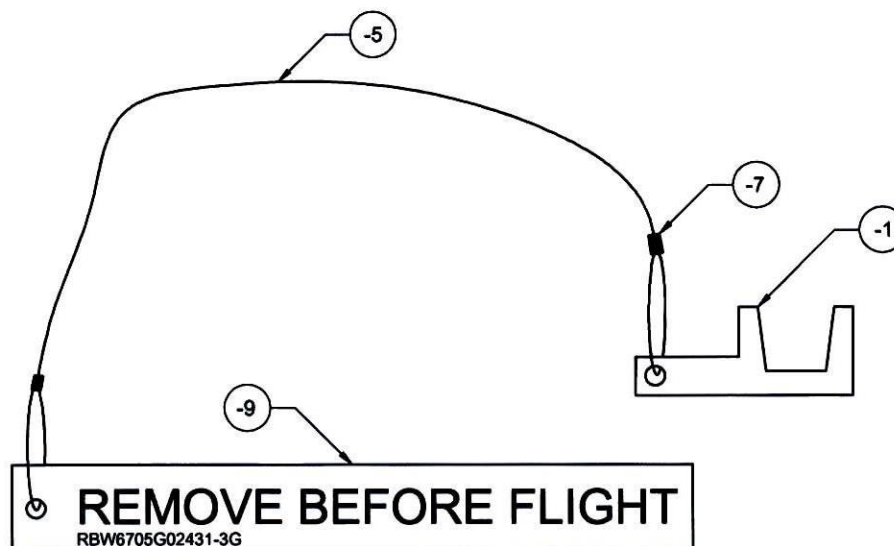
Change No:

Start up Operation 01/30/18

Job No: 170183

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED R.063 (x3) & CH'D ANGLE PRECISION FROM 8° -1 PER SE.	4/25/11	RJC	RW
1A	DELETED -3 KEY RING.	8/29/12	RJC	SE
1B	CORRECTED BOM QUANTITIES.	2/13/13	BIM	RW



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WITHOUT NOTICE
WORK ORDER
NO. 170183 MCL
1801-11

NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

RED BARN MACHINE	
TITLE LEVER RIGGING FORK M/R ACTUATOR	
DWG NO. RBW6705G02431-3G	REV 1B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-28-10
SHEET 1 of 2	

ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		-1	1	LEVER RIGGING FORK	6061	1/4 x 1 x 2	2
	B/O	-5	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
	B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMASTER-CARR #3896T31	1
	B/O	-9	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1